

BLUE

Dart Aerospace Ltd.

Date: Tuesday, 14/10/2008 1:10:50 PM
 User: Julie Lecocq

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : BLUE
 Job Number : 42578
 Estimate Number : 10804
 P.O. Number :
 This Issue : 14/10/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : MACHINED PARTS
 Previous Run : 36877
 Part Number : D29392
 Drawing Number : D29392
 Project Number :
 Drawing Revision :
 Material :
 Due Date : 31/10/2008 Qty: 2 Um: Each
 Written By :
 Checked & Approved By : JLD 08-10-14
 Comment :

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 PULL FROM STK:
 2 X D2939-2UP B 41726

RT 08 10-20

2.0 D29392UP 206 Saddle Right Side-unpainted



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 unpainted

3.0 SPRAY PAINTING SPRAY PAINTING



Comment: POWDER COATING
 WHITE PER QSI 005

MF 08 11 09 (2)

4.0 QC14 INSPECT SPRAY PAINT



Comment: INSPECT SPRAY PAINT

RT 08-11-10

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 ID & STK USING NEW B/N

STY21 Pe 8/11/10 (2)

6.0 QC21 FINAL INSPECTION/W/O RELEASE



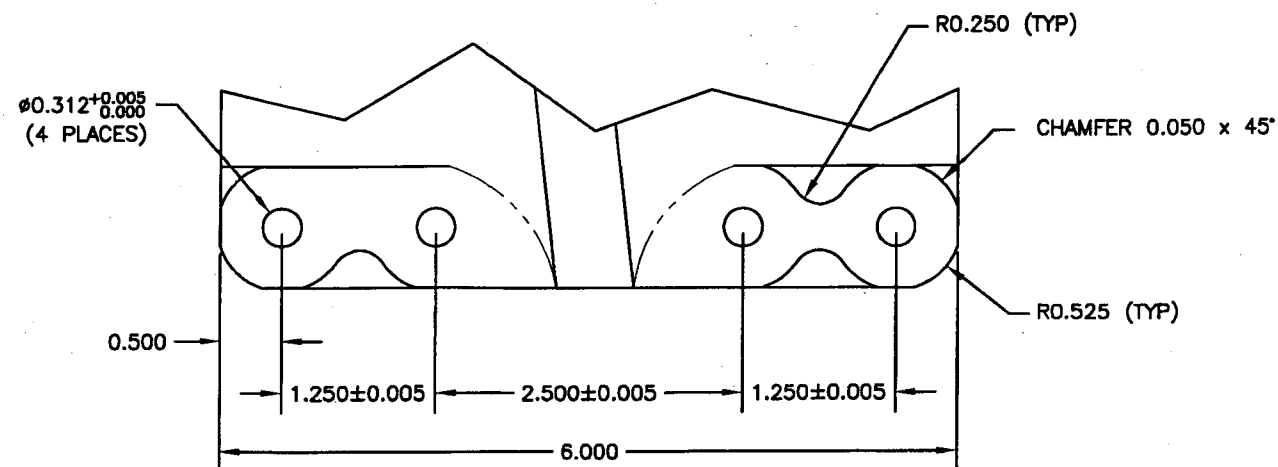
Comment: FINAL INSPECTION/W/O RELEASE

08/11/10 JA

Job Completion



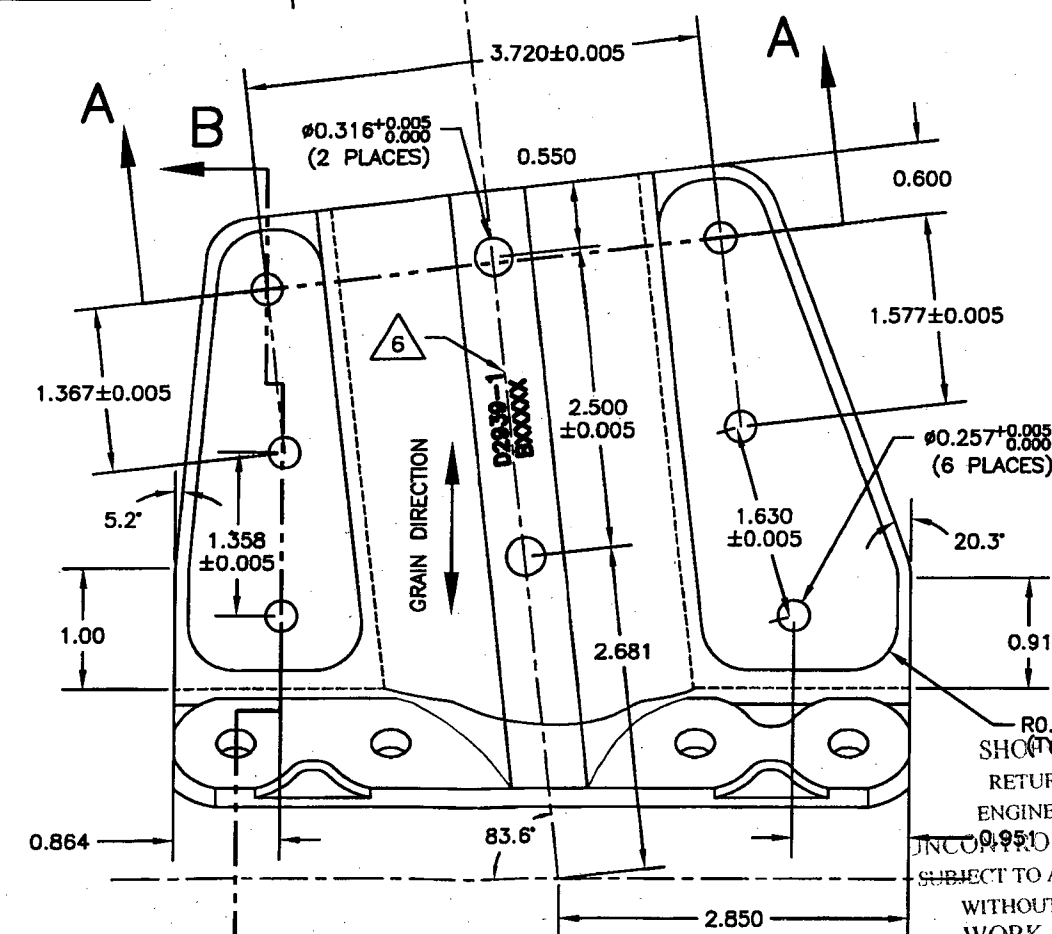
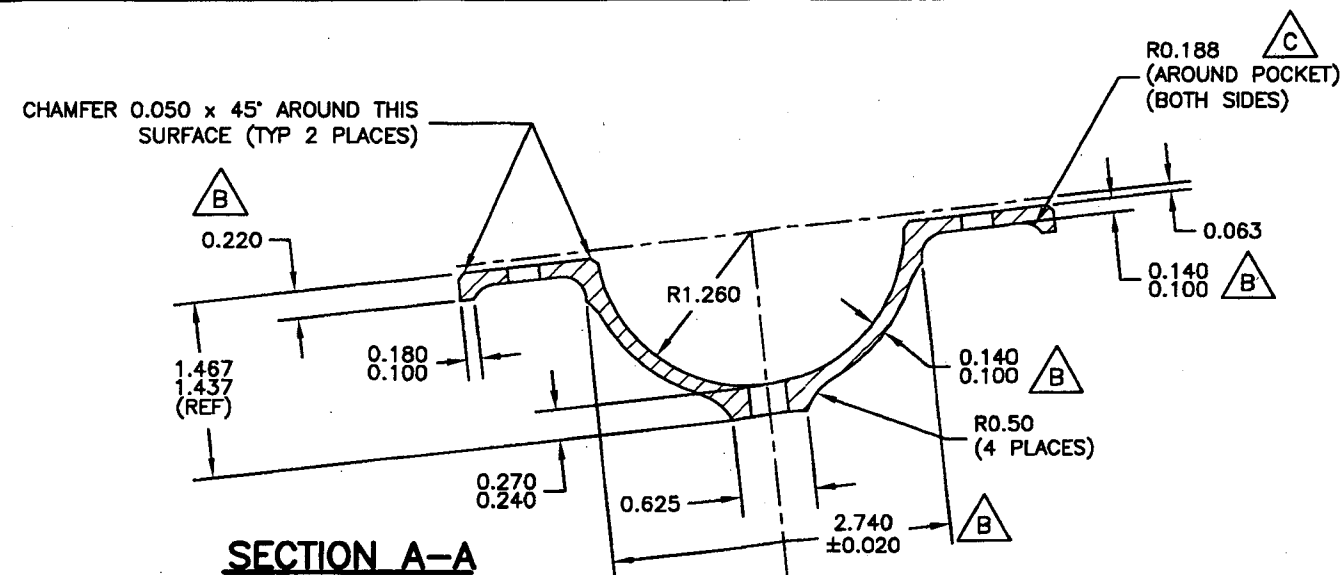
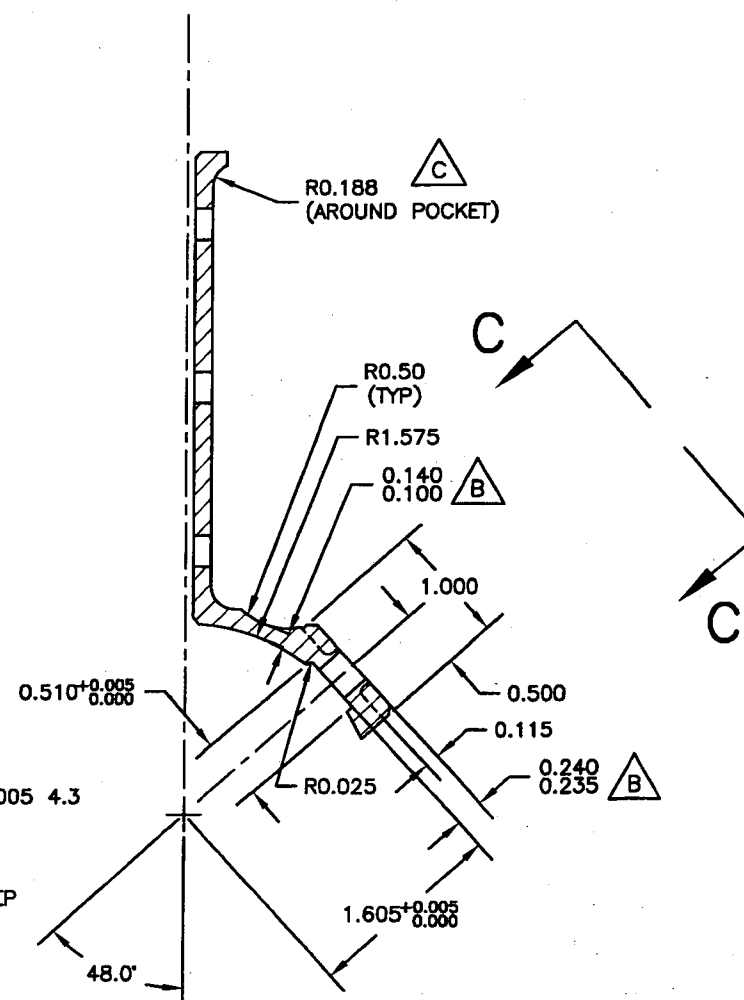
MF 08-11-10



D2939-1 LH SADDLE (SHOWN)
D2939-2 RH SADDLE (OPPOSITE)

NOTES:

- 1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12) (MAKE FROM D6101-001 SADDLE BILLET, 7075)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP



C	06.11.09	R0.188 WAS R0.30 TO R0.25
B	00.05.29	CHANGED DEOMETRY AND MATERIAL
A	99.11.12	NEW ISSUE
DESIGN	DRAWN BY	DART DART AEROSPACE USA, INC. BELLEVUE, WA
CHECKED	APPROVED	DRAWING NO. D2939
DATE	06.11.09	TITLE SADDLE INSIDE
		REV. C SHEET 1 OF 1 SCALE 2:3

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07.02.12